

# INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (11-07)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
ENVIRONMENTAL STEWARDSHIP PROGRAM

Indiana Department of Environmental Management

Office of Pollution Prevention and Technical Assistance 100 North Senate Avenue IGCS W041 Indianapolis, IN 46204-2251 Telephone: (800) 988-7901

FAX: (317) 233-5627 E-mail: <u>esp@idem.lN.gov</u> www.in.gov/idem/prevention/esp

When to use this annual report form...

**STOP!** Is your facility a member of the U.S. Environmental Protection Agency's National Environmental Performance Track <u>and</u> Indiana Environmental Stewardship Program? If so, please use the U.S. EPA National Environmental Performance Track Annual Performance Report form available at <a href="http://www.epa.gov/performancetrack/program/report.htm">http://www.epa.gov/performancetrack/program/report.htm</a>. The U.S. EPA will notify IDEM after receiving your annual performance report.

**GO!** Please use this annual report form if you are <u>only</u> a member of the Indiana Environmental Stewardship Program and <u>not</u> a member of the National Environmental Performance Track. Your Annual Performance Report should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, fax, mail, or e-mail the report to IDEM. If you have any questions, please contact the ESP Program Manager at 800-988-7901.

The Indiana Environmental Stewardship Program (ESP) Annual Performance Report should demonstrate progress toward objectives and targets AND certify ESP requirements continue to be achieved. The Annual Performance Report should cover the twelve (12) month calendar year and include the status of projects committed to in your facility's original ESP application, results of completed projects, and assurance that an annual internal environmental management system audit was conducted by your facility. Indiana ESP facilities must submit an Annual Performance Report by April 1<sup>st</sup> of every year, for each calendar year in which the entity has been a member for at least three (3) full months.

Please do not include any confidential business information in your Annual Performance Report. Public access laws require IDEM to make the Annual Performance Report publicly available, which may include posting all portions of your report on the Indiana ESP Web site.

SECTION A FACILITY INFORMATION
Name of Facility
Manchester Tank & Equipment Company
Name of Parent Company (If applicable)
McWane, Inc.
Street Address (number and street)
3630 Manchester Drive
City/State/ZIP Code ·
Elkhart, IN 46514
Facility/Company Web site
www.mantank.com
CONTACTINFORMATION
Contact Name (Mr./Mrs./Ms./Dr.)
Mr. Stephen Jacobson (Steve)
Title
Environmental Manager
Telephone number
574-970-8240
FAX number
574-293-6148
E-mail address
sjacobson@mantank.com
Mailing Address (if different from facility address)
City (Class /ZID Code
City/State/ZIP Code
Reporting Period Dates
If the interest third Association of the state of the sta
If this is your third Annual Performance Report, do you wish to renew your Indiana Environmental Stewardship Program membership?  YesIf yes, please complete all sections of this annual report.
☐ NoIf no, you can skip Section D of this annual report.
OLIANOE IN DISORMATION
CHANGE IN INFORMATION  In your ESP application and, perhaps, in previous annual performance reports, you described what your facility does or makes. Have there been any
changes or additions to your facility's list of products or activities? If so, please list them in the space below.
☐ Yes ⊠ No

SECTION B ENVIRONMENTAL MANAGE Why do we need this information?  IDEM needs information on the performance and assessment activities of your Environmental Management System (EMS).		What do you need to do? arize your facility's EMS assessments. Attach additional sheets as necessary.	
<ol> <li>Is your facility currently registered to a recognized third-party EMS standard?</li> <li>Yes</li> <li>a. If yes, when was an EMS audit or other assessment last conducted by an independent third party at your facility? Please provide the type (e.g., ISO 14001 certification),</li> </ol>	Year: Type: Scope: Month:	Attaci i additional sneets as necessary.	
scope, and month of the last assessment.  If no, when was an internal or corporate EMS audit last conducted at your facility? Please provide the scope and month of the last assessment.	Management of Cl	nt, Environmental Training, nange, Reporting of	
	& Objectives, Mar Corrective & Prev Control, Internal E	entive Actions, Document	
	Month: March/April		
When did your facility last conduct an internal or corporate	Year: 2009		
compliance audit? Please provide the scope and month(s) of each audit, and indicate who conducted the audit(s) (e.g., facility staff, corporate groups, third party). Do not include audits, inspections, or site visits by regulatory organizations.	Scope: Air, Waste, Storm Month(s): March/April	Water, SPCC, EPCRA	
site visits by regulatory organizations.	Who: facilities owned by McWane, and Mc	al Managers from "sister"  our parent company,  Wane's Environmental  kota Auditor software.	
2 (Ostional) Disease describe any other sudite that were conducted at			
<ol><li>(Optional) Please describe any other audits that were conducted at your facility.</li></ol>	Previous EMS Evaluation in	n July, 2008 also performed	
you lading.	by parent company.		
4. Has your facility corrected all instances of potential non-compliance and EMS non-conformance identified during your audits and other assessments?  ☑ Yes  a. If yes, briefly summarize corrective actions taken and other improvements made as a result of your EMS assessment(s) or compliance audit(s).  ☐ No  b. If no, please explain your plans to correct these instances.  ☐ No such instances identified.  Significant changes to this facility's SPCC plan to encompass regulatory changes in 2008 and significat changes regarding the amount of support data for EPCRA reporting as a result of 2008 compliance auditing process Goal & Objective documentation and EMS training result of 2008 EMS evaluation.			
5. Explain the emergencies experienced within the facility during the past year. Were the applicable emergency and contingency plans detailed in the EMS effective? What changes, if any, have been made to your facility's emergency or contingency plans?	None		
When was the last Senior Management review of your EMS	Month/Year: October, 2008		
completed?	Who headed the review? Name and T	ille: Iill Draier General	
	!	me. Jili Diajer, General	
When did your facility last conduct a systematic identification or	Manager		
review of your environmental aspects?	Month/Year: November, 2008		
(Optional) Please provide a narrative summary of progress made toward EMS objectives and targets other than those reported as an Environmental Performance Initiative in the following section. You	Environmental Aspect	Progress Made This Year (e.g., quantitative or qualitative improvements, activities conducted)	
may limit the summary to environmental aspects that are <i>significant</i> and towards which <i>progress</i> has been made during the last calendar year. Attach additional sheets as necessary.	All Production - Water Usage (MTE-AID-001)	Decrease in water consumption by 1.58 million gallons of water in 2008 (vs 2007).  Normalized by unit production, this represents a 22.3% decrease in our second year of addressing	
		this aspect.	

Use of lubricant in forming aluminum parts - wastewater (MTE-AID-002)	Large-scale trial of dry, food-grade polyethylene draw lubricant for aluminum blanks conducted in 2008. This process will eventually eliminate the use of 9,000 gallons of mineral oil annually.

## SECTION C

## ENVIRONMENTAL IMPROVEMENT INITIATIVE RESULTS

Why do we need this information?

Facilities need to share the results of the environmental improvement initiative that was pursued during the reporting period.

What do you need to do?

Use the following table to summarize your facility's environmental performance as compared to your ESP environmental improvement initiative.

Category: Waste

Aspect: Non-hazardous waste generation

Specific Information on Aspect (optional): Increase the percentage of waste that is recycled to 90% of our total waste.

	Baseline	Progress during year 20 <b>08</b>	Environmental Improvement Initiative Goal	Cost Savings (if applicable)
Actual Quantity (per year)	4,584,445	3,701,780	4,778,829	N/A (not tracked
Measurement Unit	Pounds Recycled	Pounds Recycled	Pounds Recycled	specifically)
Normalized Quantity (per year)	86.3%	88.7%	Theoretical 90%	
Basis for your Normalizing Factor (e.g., gallons of paint produced)	Absolute % of total waste generated	Absolute % of total waste generated	Absolute % of total waste generated	

Briefly describe how you achieved improvements for this aspect or, if relevant, any circumstances that delayed progress.

Department supervisors were given the opportunity to identify possible recyle / reuse items during the baseline year. The most promising candidates included welding flux, packaging, powder paint, wood, #1 & #2 plastics, and shrink wrap. The reuse and recycling of these items was fully implemented during 2008. Waste sent to the landfill decreased from 351,745 pounds to 149,330 pounds since the baseline year (normalized decrease of 16.6%). Although significant progress was made at the facility with this initiative in 2008, we did not quite reach our goal of 90%. Production volumes were high during the first half of the year and we were at or above the 90% threshold through August. Then, production volumes began to decrease during the last two quarters. The increase in facility-wide recycling was not enough to offset the significant reduction in scrap metal generation as the year progressed. Manchester Tank will continue its efforts towards the 90% recycling level in 2009. The concept of upcycling was introduced to all employees in 2009 and the facility is going to focus on packaging audits and interdepartmental re-use this year. Suppliers have been very helpful thus far with improving the "recyclability" of their packaging and/or removal of un-needed items.

Please list any state, EPA, or other partnership programs to which you are reporting this data (e.g., Energy Star, Project XL).

None (will exclude from P4P2 reporting)

(Optional) If your facility has experienced continued results for environmental improvement initiatives pursued in past years of ESP membership, please share those results here.

N/A

# SECTION D

# **ENVIRONMENTAL IMPROVEMENT INITIATIVES**

What do you need to do? Refer to the Environmental Performance Table.

Why do we need this information?
Facilities need to demonstrate their commitment to improving environmental performance.

For ESP membership, you must identify three (3) environmental improvement initiatives for each 3-year membership term. One (1) initiative was identified in the application and the remaining will be identified each year in the annual report. Identify the new initiative that will begin this year by answering the following questions. Choose an indicator from the Environmental Performance Indicator Table to measure the identified environmental initiative. The Environmental Performance Indicator Table is provided with the ESP Application and is also available at http://www.in.gov/idem/prevention/esp/table.doc. The indicator you select for your initiative should be related to the objectives and targets in your EMS. Where possible, indicators should also be identified as having a significant environmental impact in your EMS. No more than two of your indicators can be from the same environmental category during the 3-year term. If you are not sure how your objectives and targets fit into the indicators from the Environmental Performance Indicator Table or whether your indicators are significant, call IDEM at 800-988-7901.

Please complete the following questions according to the environmental indicator you selected from the Environmental Performance Indicator Table. Additional information is required for air, hazardous waste, solid waste, and energy indicators as requested in Appendix 1.

- What category have you selected from the Environmental Performance Table? (If the category is Energy Use, Waste, or Air Emissions for Total GHGs, please turn to Appendix 1 to complete additional questions pertaining to the category you have selected.) Water Use
- The What indicator have you selected from the Environmental Performance Table? Total water used (gallons)

focus your initiative on a specific subset of the ind waste component). Does your initiative include e substance, or component (e.g., ethane, cardboar All	licator (e.g., a specific r verything covered by th	naterial, process, VOC, group of toxic air emissions, or particular e indicator (e.g., all VOCs, all non-hazardous waste), or a specific process,					
☐ Specific							
If your initiative is specific to a substance or com waste component).	ponent, please provide	additional detail on your indicator (e.g., specific chemical to be reduced, specific					
What activities or process changes do you plan to undertake at your facility to accomplish your initiative (e.g., technology changes in a particular process line, employee training)? A daily "water balance" has been fully implemented at this facility since 2007. This information has given us a baseline daily consumption for each of the four parts washers at the plant. Initially the data helped identify where controls were needed and has evolved to the point where a leaky toilet is immediately obvious (and quickly corrected). As 2009 progresses, we are working with Americo Chemical (chemical supplier) to slowly adjust the parameters on each washer (temperature, consumption, chemical concentration) to maintain part cleanliness and continue to improve this aspect of our facility's operations. The collection of suspended solids and fats/oils/grease from the tops of contaminated stages has also been modified this year. Employee training will continue in 2009 with washer employees and supervisors attending a "Parts Washer 101" course taught by Americo staff. Manchester Tank will continue reviewing the actual savings (chemical, water, natural gas) from the water-reduction efforts on a bi-monthly basis and communicate these results to the employees.							
2a Does this initiative address a significant aspect in ⊠ Yes □ No	your EMS?	6					
2b If no, please explain why you believe this indicato	r should be included as	an environmental improvement initiative.					
	ory you listed. After co	ssions for Total GHGs, please skip Questions 3a – 3b below and turn to Appendix 1 impleting Appendix 1, return to question 4 and complete the remaining questions					
3a What units are you using to quantify this indicator (Please refer to the Environmental Performance li		cceptable units for each indicator.)					
3b List the baseline annual quantity of the indicator a Baseline quantity	nd the annual quantity 3,149,291	you are committing to achieve by the future year. Year $2008$					
Future year quantity (not including production)	•	Year 2009					
# Does the quantity presented in the future quantity column represent an absolute goal or a normalized goal?  Normalized goal (i.e., indexed to level of business in baseline year)  Absolute goal (i.e., demonstrates improvement even if production increases)							
Whether your goal is absolute or normalized, you will need to provide normalizing factors and normalized quantities in your annual performance reports. Please briefly describe your basis for normalizing. Examples of potential normalizing basis include: gallons of paint produced, square feet of circuit boards sold, number of patients seen, dollars of sales adjusted for inflation, or number of employees (for R&D and administrative sites only).  Represents 5% usage reduction normalized by units produced							
6a Are you subject to Federal, State, tribal, or local re ☐ Yes ☐ No	egulatory requirements	for this indicator?					
Sb If yes, explain how your initiative exceeds regulate	ory requirements.						

Why do we need this information?

## PUBLIC OUTREACH AND PERFORMANCE REPORTING

What do you need to do? Describe how the facility has shared and plans

IDEM needs to know how environmental information was shared with the public.

to share environmental information. Please briefly describe the activities that your facility conducted during this reporting period to interact with the community on environmental issues and to report publicly on its environmental performance. Feel free, but not obligated, to attach supporting materials (e.g., meeting agendas, public announcements). Junior Achievement of Michiana, 5-session unit on "Resources"

Indiana Partners for Pollution Prevention: June meeting at American Commercial Lines, December meeting at Subaru (expanded role with P4P2 in 2009 by participating on the executive committee) Greater Elkhart Chamber Environmental Council (monthly meeting attendee in 2008, Co-Chair in 2009) Greater Elkhart Chamber Education Council "Career Day" speaker (total of five, two-hour speaking

opportunities with Elkhart area eighth-graders describing life as an Environmental Manager and the associated career opportunities)						
Completed the Facility Environmental Management Practices: Benchmarking Study (Harvard School of						
Business, Tuck School of Business at Dartmouth, Darden School of Business at the University of Virginia.						
Please indicate which of the following methods your facility plans to use to make its ESP Annual Performance Report available to the public. Please check as many as appropriate.						
☑ Website (http://www.mantank.com, http://www.mcwaneinfo.com)						
☐ Open House						
⊠ Meetings						
☐ Press Releases						
Community Advisory Panel						
⊠ Other Elkhart Chamber of Commerce E-Newsletter						

SECTION F

ADDITIONAL INFORMATION

What do you need to do? Answer the questions as completely as possible.

Why do we need this information?
This information will help IDEM to effectively manage the Environmental Stewardship Program.

 In addition to ESP, please list environmental awards received or voluntary programs participated in during the past twelve months (include information about each particular program).

N/A

- 2. Has your facility taken advantage of any ESP incentives? If so, please describe the implementation process and list additional benefits IDEM should consider
  - Manchester Tank Elkhart has taken advantage of the advance notification incentive and is in the process of revising its air permit to improve flexibility with monitoring requirements.
- 3. If your facility was not registered to the ISO 14001 standard prior to becoming an ESP member, has ESP helped you to pursue registration? If so, how has ESP been instrumental in achieving registration? ESP has not helped us to pursue registration at this time. In 2008, Manchester Tank's other six manufacturing plants began the implementation of their EMS. It is a possible future goal to obtain ISO 14,001 registration for the entire organization.
- 4. Explain the measured or perceived results from receiving, documenting, and responding to external communication. The perceived results within the Elkhart community are very positive. Manchester Tank is now considered a "leader" within the community on environmental issues. This could also be measured as the facility's environmental manager has been asked to participate on the Executive Committee of the Indiana Partners for Pollution Prevention; has become a co-chair of the Elkhart Chamber's Environmental Council; a has been asked to participate with the Elkhart County Stormwater Partnership Group on behalf of "industry" as we develop best management practices for the community.
- How have community residents and businesses reacted to your facility participating in the Indiana Environmental Stewardship Program? ESP membership and VPP membership helped us retain a local RV customer who was considering using an off-shore supplier of propane cylinders. Although ESP is not yet a stand alone competetive advantage, it provides validity to our efforts in a sea of "green washing." The ESP press release led to an interview with the Elkhart Truth which appeared on the front page of their business section in April. The newspaper article was read by a number of employees and helped cement Manchester Tank's commitment to environmental performance to the entire facility. In addition to improving internal awareness, the newspaper article also generated a "thank-you" card from a reader who was impressed enough to jot down a note and send it to the facility.
- 6. According to the measurement program developed and implemented by your facility to measure Environmental Management System success, is your facility's EMS successful? Why or why not? If not, what changes will be made to ensure continual environmental improvement and future EMS success?
  - Manchseter Tank's corporate parent performed an EMS Evaluation on July 22nd & 23rd, 2008.

The scope of this evaluation included the following elements: Environmental Training, Management of Change, Aspects & Impacts, Goals & Objectives, Management Review, Corrective and Preventive Action, Document Control, Internal EMS Audit. The system by which our EMS was evaluated allows for OK, Opportunity for Improvement (OP), Minor Non-conformance, Major Non-conformance. During the 2008 EMS evaluation, Manchester Tank - Elkhart received 49 "OK" and 7 "OP" (1 OP - Training; 2 OP Aspects & Impacts; 4 OP - Goals & Objectives). In addition to the facility's annual EMS Evaluation by our parent company, we are continuously auditing internally. The 2008 internal auditors performed 32 audits of the facility's environmental work instructions. The internal audit process has resulted in 56 OP and NC since July of 2007. The "best" part of our EMS is the internal audit process. This process allows the auditors (volunteers from all levels of the plant) to learn, help improve the EMS and become knowledgeable advocates in their own departments. Even the Aspects and Impacts review has become a tool for other departments to elevate an aspect to the level of "significant" in hopes that it will be included in the "environmental" goals for the year! Although still in its infancy, Manchester Tank's EMS has been very successful on a variety of levels both within and outside of our plant.

## CERTIFICATION AND PLEDGE

On behalf of Manchester Tank & Equipment Company, Elkhart Division (name of facility),

I certify that the information contained in this Annual Performance Report and attachments is accurate to the best of my knowledge and that this facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with all applicable federal, state, and local environmental requirements, or has a corrective action program in place to attain compliance.

We, Manchster Tank - Elkhart, commit to maintaining the principles and goals outlined in our Environmental Management System for our facility's Indiana Environmental Stewardship Program status. We agree to strive for full compliance with all regulations promulgated by the U.S. EPA, state, or local jurisdictions. We agree to promote the Indiana Environmental Stewardship Program and to share our success stories with other facilities. We understand that the Annual Performance Report must be submitted to IDEM by April 1st of each year and that we must reapply to the Indiana Environmental Stewardship Program every three years.

I understand that the information provided in this Annual Performance Report will be public record. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is submitting this Annual Performance Report.

Signature

Title

**Environmental Manager** 

Date (month, day, year)

April 14th, 2009

Please mail, fax, or e-mail your completed Environmental Stewardship Program Annual Performance Report to:

IDEM-OPPTA ESP Program Manager MC 64-00 IGCS W041 100 North Senate Avenue Indianapolis, IN 46204-2251

FAX: 317-233-5627 E-mail: esp@idem.IN.gov

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# **ENVIRONMENTAL PERFORMANCE DATA**

Additional questions for environmental improvement initiatives for the following categories/indicators:

Energy	Use	- Non-	Transp	ortation

In the table below, please enter the amount of energy that you currently use and that you intend to use in your future reporting year. Break the energy use down by fuel type. Please note that you need only complete those lines that are relevant to your facility. If all of your energy is purchased from a local electricity generator, you may only need to complete the first line. If the facility uses natural gas, please be sure to complete the appropriate line (natural gas is typically combusted on site so it is listed in the "onsite" section).

Please note that this table categorizes sources of energy according to where the energy is generated.

39	Is the	goal of your energy use commitment to:
		Reduce total energy use
		Invest in renewable energy sources
		Combination of both strategies

36 How much energy of each type does your facility use?

		Baseline Year	Future Year	Units
		20	20	
Energy	Electricity			
Generated	Steam			
Off-Site	Total Energy Generated Off-Site			
	Coal			
	Natural Gas			
ļ	Crude Oil			
	Fuel Oil			
	Diesel			
	Propane / LPG			
	Gasoline			
	Hydrogen Powered Fuel Cells			
Sources of	Natural Gas / Methane Powered			<del>                                     </del>
Energy	Fuel Cells			
Generated On-Site	Biomass			
On-Site	Solar			
	Wind			
	Landfill Gas		,	
	Geothermal			
	Hydroelectric			
	Tire Derived Fuel			
	Other Fuel or Source			
	Specify:			
	Total Energy Generated On-Site			
Total Renew	able Energy Use		<u> </u>	
Total Non-Re	enewable Energy Use			
Total Energy	USE		<del> </del>	<del> </del>
Metric Tons	of CO2 Equivalents		<b></b>	
Office 7	of CO2 Equivalents			
from Ponov	hrough Purchases of Electricity able Off-Site Sources			
	ons of CO2 Equivalents			

the many of conjugate beautiful and the second and the			
the goal of your non-hazardous waste commitment	nent to:		
Reduce non-hazardous waste			
Improve waste management methods Combination of both strategies			
ow much of your waste is handled using each m			
Method of Waste Managed	Baseline Year	Future Year	Units
7 1611	20	20	
Landfill Incineration			
Reused/recycled off-site			······································
Other management - Specify:			
Total Non-Hazardous Waste			
		l	<del></del>
the goal of your hazardous waste commitment Reduce hazardous waste Improve waste management methods Combination of both strategies			
ow much of your hazardous waste is handled u	Baseline Year	Future Year	Units
	20	20	
Landfill Incineration			
Reused/recycled off-site			
Treated on-site			
Other management			
Specify:			
Total Hazardous Waste			

Air Emissions – Total GHGs  Is the goal of your Total GHGs commitment to:  Reduce energy use Reduce process-related emissions Combination of both strategies				
How much greenhouse gas does your facility emit from each	source?	F. A. W.	I la ila	

Source		Baseline Year <b>20</b>	Future Year 20	Units
Direct Emissions	Stationary Combustion			
	Mobile Sources			
	Refrigeration/AC Equipment Use	······		
	Process/Fugitive			
	Specify Source:			
	Process/Fugitive			
	Specify Source:			
	Process/Fugitive			
	Specify Source:			
	Total Direct Emissions			
	Process/Fugitive			
Indirect Emissions	Purchased Electricity			
	Purchased Steam			
	Purchased Hot Water			
	Total Indirect Emissions			
Optional Indirect Emissions	Other			
	Specify Source:			
	Other			
	Specify Source:			
	Specify Source:			
	Total Optional Indirect Emissions			
Offsets	Offsets			
	Specify Source:			
	Offsets			
	Specify Source:			
	Offsets			
	Specify Source:			
	Total Reductions from Offsets			
	Total Emissions Less Offsets			
Supplemental Information	Total CFC			
	Total HCFC			
	Total Stationary Combustion –			
	Biomass CO2			
	Total Mobile Sources – Biomass			
	CO2			
	Electricity trading transactions-			
	Electricity Purchase for Resale			

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